

# Safety Data Sheet



## Hazardous Chemical, Dangerous Goods

### 1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: **Casali Paste EP 11 Comp B**

Recommended use: Hardener for Paste EP 11.

Supplier: APTC Australia Pty Ltd  
ABN: 61 058 678 961  
Street Address: 18 - 22 Pacific Drive  
Keysborough VIC 3173  
Telephone: 1300 394 239  
Facsimile: 1300 394 279

Emergency Telephone number: 1300 394 239 (6:30 am to 4:30 pm, Mon – Fri, AEST)

### 2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of Safe Work Australia.



#### Signal Word

Danger

#### Hazard Classifications

Flammable Liquids - Category 4  
Acute Toxicity - Oral - Category 4  
Aspiration Hazard - Category 1  
Skin Corrosion/Irritation - Category 1B  
Serious Eye Damage/Irritation - Category 1  
Sensitisation - Skin - Category 1A  
Specific Target Organ Toxicity (Single Exposure) - Category 3 Respiratory Tract Irritation  
Specific Target Organ Toxicity (Single Exposure) - Category 3 Narcotic Effects  
Specific Target Organ Toxicity (Repeated Exposure) - Category 2

#### Hazard Statements

H227 Combustible liquid.  
H302 Harmful if swallowed.  
H304 May be fatal if swallowed and enters airways.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
H373 May cause damage to organs through prolonged or repeated exposure.

#### Prevention Precautionary Statements

P102 Keep out of reach of children.  
P103 Read label before use.  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P260 Do not breathe dust, fume, gas, mist, vapours or spray.  
P264 Wash hands, face and all exposed skin thoroughly after handling.

# Safety Data Sheet



- P270 Do not eat, drink or smoke when using this product.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective clothing, gloves, eye/face protection and suitable respirator.

## Response Precautionary Statements

- P101 If medical advice is needed, have product container or label at hand.  
P301+P310 IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.  
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTRE or doctor/physician.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P363 Wash contaminated clothing before reuse.  
P391 Collect spillage.

## Storage Precautionary Statements

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
P403+P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

## Disposal Precautionary Statement

- P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

**Poison Schedule:** S5. Caution

## DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

**Dangerous Goods Class:** 8

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

## 3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Fatty acids, C18-unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine	68082-29-1	30 - 60 %
Benzyl alcohol	100-51-6	10 - 30 %
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-	2855-13-2	10 - 30 %
Xylene	1330-20-7	10 - 30 %
1,3-Benzenedimethanamine	1477-55-0	1 - 10 %
Acetic acid, 2-methylpropyl ester	110-19-0	1 - 10 %
Phenol, 2,4,6-tris[(dimethylamino)methyl]-	90-72-2	1 - 10 %
Ingredients determined to be Non-Hazardous	-	Balance
		100%

# Safety Data Sheet



## 4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

**Inhalation:** Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

**Skin Contact:** Effects may be delayed. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance. For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

**Eye contact:** Immediately irrigate with copious quantities of water for 15 minutes. Eyelids to be held open. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport to hospital or medical centre.

**Ingestion:** Immediately rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

**PPE for First Aiders:** Wear rubber boots, overalls, gloves, apron, face shield, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Notes to physician:** Treat symptomatically. Effects may be delayed. Can cause corneal burns.

## 5. FIRE FIGHTING MEASURES

**Hazchem Code:** 2X

**Suitable extinguishing media:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Combustible liquid.

**Fire fighting further advice:** On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

## 6. ACCIDENTAL RELEASE MEASURES

### SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

### LARGE SPILLS

If safe to do so, shut off all possible sources of ignition. Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Use a spark-free shovel. Collect and seal in

# Safety Data Sheet



properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

## Dangerous Goods - Initial Emergency Response Guide No: 36

### 7. HANDLING AND STORAGE

**Handling:** Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

**Storage:** Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

This material is classified as a Class 8 Corrosive as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

This material is a Scheduled Poison Schedule 5 (Caution) and must be stored, maintained and used in accordance with the relevant regulations.

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

#### National occupational exposure limits:

	TWA		STEL		NOTICES
	ppm	mg/m3	ppm	mg/m3	
Isobutyl acetate	150	713			-
m-Xylene-a,a'-diamine	-	0.1 Peak limitation	-	-	Sk
Xylene	80	350	150	655	

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

'Sk' Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

**Biological Limit Values:** As per the "National Model Regulations for the Control of Workplace Hazardous

# Safety Data Sheet



Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

**Engineering Measures:** Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator. Vapour heavier than air - prevent concentration in hollows or sumps. Do NOT enter confined spaces where vapour may have collected.

**Personal Protection Equipment:** RUBBER BOOTS, OVERALLS, GLOVES, APRON, FACE SHIELD, RESPIRATOR.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear rubber boots, overalls, gloves, apron, face shield, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Form:</b>	Liquid
<b>Colour:</b>	Yellowish
<b>Odour:</b>	Characteristic
<b>Solubility:</b>	Insoluble in water
<b>Specific Gravity:</b>	0.971
<b>Relative Vapour Density (air=1):</b>	>1
<b>Vapour Pressure (20 °C):</b>	0.8 kPa (Xylene)
<b>Flash Point (°C):</b>	61
<b>Flammability Limits (%):</b>	N Av
<b>Autoignition Temperature (°C):</b>	N Av
<b>Melting Point/Range (°C):</b>	N Av
<b>Boiling Point/Range (°C):</b>	>115
<b>pH:</b>	N Av
<b>Viscosity:</b>	N Av
<b>Total VOC (g/Litre):</b>	16.97

(Typical values only - consult specification sheet)  
N Av = Not available, N App = Not applicable

## 10. STABILITY AND REACTIVITY

**Chemical stability:** This material is thermally stable when stored and used as directed.

**Conditions to avoid:** Elevated temperatures and sources of ignition.

**Incompatible materials:** Oxidising agents.

**Hazardous decomposition products:** Oxides of carbon and nitrogen, smoke and other toxic fumes.

# Safety Data Sheet



**Hazardous reactions:** No known hazardous reactions.

## 11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

### Acute Effects

**Inhalation:** Material is an irritant to mucous membranes and respiratory tract. Inhalation of vapour can result in headaches, dizziness and possible nausea. Inhalation of high concentrations can produce central nervous system depression, which can lead to loss of co-ordination, impaired judgement and if exposure is prolonged, unconsciousness.

**Skin contact:** Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

**Ingestion:** Harmful if swallowed. Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract. May cause lung damage if swallowed. Small amounts of liquid aspirated into the respiratory system during ingestion or vomiting may cause bronchopneumonia or pulmonary oedema.

**Eye contact:** A severe eye irritant. Corrosive to eyes: contact can cause corneal burns. Contamination of eyes can result in permanent injury.

### Acute toxicity

**Inhalation:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): LC50 > 20.0 mg/L for vapours or LC50 > 5.0 mg/L for dust and mist or LC50 > 20,000 ppm for gas

**Skin contact:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

**Ingestion:** This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): 300 - 2,000 mg/Kg bw

**Corrosion/Irritancy:** Eye: this material has been classified as a Category 1 Hazard (irreversible effects to eyes). Skin: this material has been classified as a Category 1B Hazard (irreversible effects to skin).

**Sensitisation:** Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1A Hazard (skin sensitiser).

**Aspiration hazard:** This material has been classified as Aspiration Hazard - Category 1

**Specific target organ toxicity (single exposure):** This material has been classified as a Category 3 Hazard. Exposure via inhalation may result in respiratory irritation. This material has been classified as a Category 3 Hazard. Exposure via inhalation may result in depression of the central nervous system.

### Chronic Toxicity

**Mutagenicity:** This material has been classified as non-hazardous.

**Carcinogenicity:** This material has been classified as non-hazardous.

**Reproductive toxicity (including via lactation):** This material has been classified as non-hazardous.

**Specific target organ toxicity (repeat exposure):** This material has been classified as a Category 2 Hazard. Ingestion or inhalation may result in gross lesions and damage to the muscles and liver.



# Safety Data Sheet



## 12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

**Long-term aquatic hazard:** This material has been classified as a Category Chronic 2 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 1 - 10 mg/L, where the substance is not rapidly degradable and/or BCF  $\geq$  500 and/or log Kow  $\geq$  4.

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

## 13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

## 14. TRANSPORT INFORMATION

### ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".



**UN No:** 2735  
**Dangerous Goods Class:** 8  
**Packing Group:** II  
**Hazchem Code:** 2X  
**Emergency Response Guide No:** 36

**Proper Shipping Name:** AMINES, LIQUID, CORROSIVE, N.O.S. (3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAMINE; M-PHENYLENEBIS (METHYLAMINE))

**Segregation Dangerous Goods:** Not to be loaded with explosives (Class 1), dangerous when wet substances (Class 4.3), oxidising agents (Class 5.1), organic peroxides (Class 5.2), radioactive substances (Class 7) or food and food packaging in any quantity. Note 1: Concentrated strong alkalis are incompatible with concentrated strong acids. Note 2: Concentrated strong acids are incompatible with concentrated strong alkalis. Note 3: Acids are incompatible with Dangerous Goods of Class 6 which are cyanides. Exemptions may apply.

### MARINE TRANSPORT

**Product Name:** Casali Paste EP 11 Comp B

**Reference No:** BL004601

**Issued:** 2019-06-17

**Version:** 1.0

**Page** 7 of 9

# Safety Data Sheet



Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.



**UN No:** 2735  
**Dangerous Goods Class:** 8  
**Packing Group:** II

**Proper Shipping Name:** AMINES, LIQUID, CORROSIVE, N.O.S. (3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAMINE; M-PHENYLENEBIS (METHYLAMINE))

## AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



**UN No:** 2735  
**Dangerous Goods Class:** 8  
**Packing Group:** II

**Proper Shipping Name:** AMINES, LIQUID, CORROSIVE, N.O.S. (3-AMINOMETHYL 3,5,5-TRIMETHYLCYCLOHEXYLAMINE; M-PHENYLENEBIS (METHYLAMINE))

## 15. REGULATORY INFORMATION

### This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)  
The Stockholm Convention (Persistent Organic Pollutants)  
The Rotterdam Convention (Prior Informed Consent)

### This material is subject to the following international agreements:

Basel Convention (Hazardous Waste)

- Wastes from production, formulation and use of resins, latex, plasticizers, glues/adhesives

International Convention for the Prevention of Pollution from Ships (MARPOL)

- Annex III - Harmful Substances carried in Packaged Form

### This material/constituent(s) is covered by the following requirements:

- The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth).
- All components of this product are listed on or exempt from the Australian Inventory of Chemical Substances (AICS).

## 16. OTHER INFORMATION



# Safety Data Sheet



Reason for issue: First Issue

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.