



### Product description

TEKNOGUM Series prefabricated waterproofing membranes are produced from an elasto-plastomeric bitumen-polymer base compound co-extruded with a sized non-woven polyester fabric reinforcement mat with lengthwise mineral fibers embedded in the membrane.

TEKNOGUM Series membranes are available in 3 and 4 mm thick versions with a talc-treated upper face, or with the upper face surfaced with slate chippings in three grades: 3.5, 4 and 4.5 kg/m<sup>2</sup>.

Faces may also be treated with the proprietary TEXTENE<sup>®</sup> finish, a special preformed textured polymer fiber film which enhances the product, improving durability and appearance.

Specified instead of the standard talc treatment, the optional TEXTENE<sup>®</sup> finish ensures that membranes are cleaner to work with and release less dust into the environment, and can be overcoated with ELASTOMUL and PARWENOL 4822 Aluminum series protective paints. With the TEXTENE<sup>®</sup> finish, protective treatments adhere better and are more easily applied, increasing the service life of both the membrane and the protective coating.

As a further benefit, paint coatings can be applied immediately after the membrane is installed, thus saving time and reducing labor costs.

The lower face is coated with TERMOTENE film, which facilitates application and improves membrane adhesion to the substrate to be waterproofed.

TEKNOGUM Series membranes are supplied in strapped rolls, each accompanied by a Quality Control Certificate.

They comply with CE marking requirements where applicable, and contain no asbestos, tar or other dangerous substances.

### Recommended uses

TEKNOGUM Series membranes are ideal for waterproofing applications of all kinds. For membrane versions to be used in roofing, foundation and below-grade applications, see the table below.

For detailed documentation and guidance regarding product application, consult IMPER ITALIA S.p.A. Technical Services.

PRODUCT	USE <sup>(1)</sup>								
	Roofing (EN 13707)					Roofing underlay	Vapor control (EN 13970)	Foundations (EN 13969)	
	Exposed		Roof gardens	Under heavy-duty protection					
	Single-ply	Multi-play		Root resistant	Single-ply	Multi-play	Multi-ply		
	Cap sheet	Base ply							
TEKNOGUM 3			•			•			•
TEKNOGUM 4		•	•			•			•
TEKNOGUM ARD 3.5						•			
TEKNOGUM ARD 4		•				•			
TEKNOGUM ARD 4.5		•				•			

<sup>(1)</sup> In compliance with applicable standards and AISPEC-MBP guidelines.

SPECIFICATIONS<sup>(1)</sup>

Properties	EN standards	Unit of measure	Tolerances <sup>(1)</sup>	TEKNOGUM		
				3	4	ARD <sup>(2)</sup>
Roll dimensions	1848-1	m	≥	10 × 1 (-1%)		
Thickness	1849-1	mm	±5 %	3	4	-
Mass	1849-1	kg/m <sup>2</sup>	±10 %	-		3.5-4-4.5
Watertightness	1928-B	kPa	≥	60		
Cold flexibility	1109	°C	≤	-10		
Hot creep	1110	°C	≥	120		
Tensile strength, L/T	12311-1	N/5cm	±20%	500/400		
Tensile elongation, L/T	12311-1	%	±15 <sup>(3)</sup>	40/40		
Dimensional stability, L/T	1107-1	%	≤	0.25		
Puncture resistance - Static indentation	12730-B	kg	≥	15		
Puncture resistance - Dynamic indentation	12691-B	mm	≥	800		
Tear resistance, L/T	12310-1	N	±30%	150/160	150/160	NPD <sup>(4)</sup>
Joint peel resistance	12316-1	N/5cm	±20 N	NPD <sup>(4)</sup>		
Joint cut resistance	12317-1	N/5cm	±20%	Failure away from joints		
<b>Durability after aging:</b>						
- Cold flexibility	1296-1109	°C	+15°C	-		
- Hot creep	1296-1110	°C	-10°C	+120		
- UV weathering exposure	1297	-	-	Test passes		
- Watertightness	1296-1928	kPa	≥	60		
- Chemical resistance	-	-	-	NPD <sup>(4)</sup>		
- Tensile strength, L/T	12311-1	N/5cm	±20%	-		
- Tensile elongation, L/T	12311-1	%	±15 <sup>(3)</sup>	-		
Water vapor permeability	1931	μ	≥	20.000		
Root resistance	LG Aispec		-	NPD <sup>(4)</sup>		
Fire resistance	13501-5	EC <sup>(5)</sup>	-	F Roof		
Fire reaction rating	13501-1	EC <sup>(5)</sup>	-	F		

<sup>(1)</sup> In compliance with applicable standards and AISPEC-MBP guidelines.

<sup>(3)</sup> ±2 for glass tissue reinforcement.

<sup>(2)</sup> Standard upper face color: natural slate gray.  
Also available in red and green.

<sup>(4)</sup> Not determined, because not relevant for application.

<sup>(5)</sup> Euroclass.

## Methods of application

TEKNOGUM Series membranes are designed for easy torch application, or are secured using mechanical means. Waterproofing performance will depend to a significant extent on application methods. Substrates must be thoroughly cleaned and treated with a suitable primer applied by brush, roller or spray at a rate of 0.2 to 0.3 liters/m<sup>2</sup>. Primer coverage will depend on substrate porosity. TEKNOGUM Series membranes are applied using a propane torch. Special care must be taken at joints, which must be overlapped. Membrane must be laid to allow side laps of 8 to 10 cm and end laps of 12 to 15 cm. For detailed documentation and guidance in selecting the most appropriate procedures for any job, consult IMPER ITALIA S.p.A. Technical Services, who will be happy to provide assistance and advice in designing special waterproofing systems and helping you make the best use of these materials.

## 10/TKNG/I.2.

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