Product Information
Silicone Sealants

*Dow Corning® 995 Silicone Structural Glazing Sealant*

**FEATURES**
- Odorless, non-corrosive cure system
- Cures to form an extremely tough elastomeric rubber ensuring a durable, flexible, watertight bond

**BENEFITS**
- Excellent weatherability and high resistance to ultraviolet radiation, heat and humidity, ozone and temperature extremes
- Excellent mechanical properties
- Successfully tested for use in protective glazing applications
- Excellent unprimed adhesion to wide range of substrates including coated, enameled, and reflective glasses; anodized and polyester coated or painted aluminum profiles including most fluoropolymerbased paints such as Kynar™
- Meets global standards for structural glazing (American, China, Europe)

**COMPOSITION**
- One-part, neutral-cure elastomeric sealant

High ultimate tensile strength sealant ideally suited for structural bonding and protective glazing applications

**APPLICATIONS**
- Silicone structural glazing and protective glazing applications

**TYPICAL PROPERTIES**
Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

<table>
<thead>
<tr>
<th>Method</th>
<th>Test</th>
<th>Unit</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>As Supplied</td>
<td>Color</td>
<td>Black, gray, white</td>
<td></td>
</tr>
<tr>
<td>MIL-S-8802</td>
<td>Tack-Free Time, 50% RH minutes</td>
<td>65</td>
<td></td>
</tr>
<tr>
<td>Curing Time 25°C (77°F) at 50% RH days</td>
<td>7-14</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Full Adhesion days</td>
<td>14-21</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flow, Sag, or Slump inches</td>
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<td></td>
</tr>
<tr>
<td>Working Time minutes</td>
<td>10-20</td>
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</tr>
<tr>
<td>Specific Gravity</td>
<td>1.339</td>
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<td></td>
</tr>
<tr>
<td>VOC Content¹</td>
<td>g/L</td>
<td>30</td>
<td></td>
</tr>
</tbody>
</table>

As Cured – After 7 days at 25°C (77°F), 50% RH

| ASTM² D2240 | Durometer Hardness, Shore A | points | 40 |
| ASTM D0412 | Ultimate Tensile Strength Psi (MPa) | 350 (2.41) |
| | Ultimate Elongation % | 525 |
| ASTM D0624 | Tear Strength, die B ppi | 49 |
| ASTM C0794 | Peel Strength ppi | 40 |

As Cured – After 21 days at 25°C (77°F), 50% RH

| ASTM C1135 | Tensile at 25% Elongation psi (MPa) | 43 (0.30) |
| ASTM C1135 | Tensile at 50% Elongation psi (MPa) | 65 (0.43) |
| ASTM C679 | Ultimate Tensile Strength psi (MPa) | 170 (1.17) |
| ASTM C719 | Joint Movement Capability % | ±50 |

¹Based on South Coast Air Quality Management District of California. Maximum VOC is listed both inclusive and exclusive of water and exempt compounds. For a VOC datasheet for a specific sealant color, please send your request to product.inquiry@dowcorning.com.

**DESCRIPTION**

*Dow Corning® 995 Silicone Structural Glazing Sealant* is a one-component neutral-curing silicone sealant designed specifically for structural bonding applications of glass and metal in factory or field situations.

The rate of surface cure and cure-in-depth of most one-component RTV silicone sealants is affected by the temperature and humidity of the environment. However, an environment of high temperatures in combination with high humidity may slow the surface cure rate of *Dow Corning 995 Silicone Structural Glazing Sealant*. 
Colors
This product is available in black, gray, and white. Please contact your local Dow Corning Sales Application Engineer for availability.

HOW TO USE
Complete design and installation guidelines are contained in the Dow Corning Americas Technical Manual, Form No.62-1112. Specific advice is available from your local Dow Corning Sales Application Engineer.

Preparation
Clean all joints and glazing pockets, removing all foreign matter and contaminates such as grease, oil, dust, water, frost, surface dirt, old sealants, or glazing compounds and protective coatings.

Application Method
Install back-up material or joint filler, setting blocks, spacer shims, and tapes. Mask areas adjacent to joints to ensure neat sealant lines. Primer is generally not required on non-porous surfaces, but may be necessary for optimal sealing of certain porous surfaces. A test placement is always recommended.

Apply Dow Corning 995 Silicone Structural Glazing Sealant in a continuous operation using a positive pressure. (The sealant can be applied using many types of air-operated guns and most types of bulk dispensing equipment.) Before ask informs (typically with in 10 minutes), tool the sealant with light pressure to spread the sealant against the backing material and joint surfaces. Remove masking tape as soon as the bead is tooled.

HANDLING
PRECAUTIONS
PRODUCT SAFETY
INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND MATERIAL SAFETY DATASHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE MATERIAL SAFETY DATASHEET IS AVAILABLE ON THE DOW CORNING WEBSITE AT DOWCORNING.COM, OR FROM YOUR DOW CORNING SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CORNING CUSTOMER SERVICE.

USABLE LIFE AND STORAGE
When stored at or below 30°C (86°F) in the original unopened containers, this product has a usable life of 18 months from the date of manufacture.

PACKAGING
INFORMATION
This product is available in 305- and 310-ml (10.3- and 10.5-floz) disposable cartridges, 7.5-L (2-gal) pails, 17-L (4.5-gal) bulk containers, and 170-L (45-gal) drums, depending on location of purchase. Please contact your local Dow Corning Sales Application Engineer for packaging availability.

LIMITATIONS
Dow Corning 995 Silicone Structural Glazing Sealant should not be applied:
• To building materials that bleed oils, plasticizers, or solvents—materials such as impregnated wood, oil-based caulks, green or partially vulcanized rubber gaskets or tapes
• In totally confined spaces as the sealant requires atmospheric moisture for cure
• When surface temperatures exceed 60°C (140°F)
• Where painting of the sealant is required, as the paint film may crack and peel
• To surfaces in contact with food—this sealant does not comply with Federal Food and Drug Administration food-additive regulations
• In below-grade applications
• For use as an interior penetration fire stop sealing system
• In horizontal floor joints where abrasion and physical abuse are likely to be encountered
• To frost-laden or damp surfaces
• For continuous immersion in water

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This product is neither tested nor represented as suitable for medical or pharmaceutical uses. Dow Corning shall not be held liable for any possible claims arising from structural glazing use of this product for projects that have not been specifically approved by Dow Corning.

HEALTH AND ENVIRONMENTAL INFORMATION
To support Customers in their product safety needs, Dow Corning has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available in each area.

For further information, please see our website, www.dowcorning.com or consult your local Dow Corning representative.

LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY
The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer’s tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

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