

# CRODAFIX ADHESIVES

Technical  
Data

## 605 CROSSLINKING PVA

### PRODUCT DESCRIPTION

**Crodafix 605** is a high solids, one part crosslinking PVA which meets the D3/BS EN204 specification.

**Crodafix 605** is designed to bond a wide range of timbers, MDF, particle board, ply and many hardwood timbers by developing excellent water resistance and excellent bond strength within 24 to 48 hours. Full cure and strength is generally achieved within 5 to 7 days.

**Crodafix 605** is an ideal product for bonding tongue and groove solid timber and laminated flooring substrates giving tough, flexible permanent bonding.

### SURFACE PREPARATION

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

### TYPICAL PROPERTIES

<i>Appearance</i>	<i>White liquid</i>
<i>Dry Film</i>	<i>Tough, flexible clear film</i>
<i>Base</i>	<i>Synthetic Emulsion</i>
<i>Solids</i>	<i>50 - 52%</i>
<i>Viscosity</i>	<i>Medium Cream</i>
<i>Clean Up</i>	<i>Warm soapy water</i>
<i>Shelf Life</i>	<i>Up to 12 months in sealed plastic containers at 20°C</i>
<i>Packaging</i>	<i>500ml, 5lt, 20lt, 200lt</i>

### THIS PRODUCT IS LOW IN TOXICITY

### APPLICATION

**Crodafix 605** may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off excess adhesive immediately after assembly with a dry or slightly damp cloth.

Assemblies are best left overnight before moving or transportation.

Allow floors 24 hours for the adhesive to cure prior to using.

**Crodafix 605** should be used as supplied.

### SAFETY DIRECTIONS

#### **Storage**

For optimum shelf life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

#### **Disposal**

Please dispose of empty containers and residue in accordance with your local waste management regulations.

#### **First Aid**

In use, please ensure that Occupational Health and safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see doctor.

Skin: Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Material safety Data Sheet available upon request

All statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Users assume all risks and liabilities resulting from the use of this product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

**CRODADIX ADHESIVES** - (P.O. Box 4428, Dandenong Sth, Victoria, 3164).  
43 Nicholas Drive, Dandenong Sth, Victoria, 3175.  
Telephone: 1300 394 239 Fax: 1300 394 279

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