

CRODAFIX ADHESIVES

Technical
Data

590 MELAMINE BOARD ADHESIVE

PRODUCT DESCRIPTION

Crodafix 590 is an acrylic adhesive for bonding synthetic laminated board such as Melamine White Board to end grain timber as in the construction of draw and cabinet carcasses.

This product should not be used to bond Melamine face to itself or to other non-porous surfaces.

SURFACE PREPARATION

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

TYPICAL PROPERTIES

<i>Appearance</i>	<i>White liquid</i>
<i>Dry Film</i>	<i>Tough, flexible transparent film</i>
<i>Base</i>	<i>Acrylic Emulsion</i>
<i>Solids</i>	<i>Approx 52%</i>
<i>Viscosity</i>	<i>Medium Cream</i>
<i>Clean Up</i>	<i>Warm soapy water</i>
<i>Shelf Life</i>	<i>Up to 12 months in sealed plastic containers at 20°C</i>
<i>Packaging</i>	<i>500ml, 5lt, 20lt, 200lt</i>

THIS PRODUCT IS LOW IN TOXICITY

APPLICATION

Crodafix 590 may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then preferably stapled, screwed or nailed. If not fastened, clamp fix for 2 to 4 hours. Wipe off adhesive squeeze out immediately after assembly with a dry or slightly damp cloth.

Assemblies can be moved and transported after 24 hours and maximum bond strength is achieved within 48 hours.

Crodafix 590 should be used as supplied.

SAFETY DIRECTIONS

Storage

For optimum shelf life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

Disposal

Please dispose of empty containers and residue in accordance with your local waste management regulations.

First Aid

In use, please ensure that Occupational Health and safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see doctor.

Skin: Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Material safety Data Sheet available upon request

All statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Users assume all risks and liabilities resulting from the use of this product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

CRODAFIX ADHESIVES - (P.O. Box 4428, Dandenong Sth, Victoria, 3164).
43 Nicholas Drive, Dandenong Sth, Victoria, 3175.
Telephone: 1300 394 279 239 Fax: 1300 394 279

Issued
August 1999