

CRODAFIX ADHESIVES

Technical Data

558 GENERAL PURPOSE PVA

PRODUCT DESCRIPTION

Crodafix 558 is an economical grade PVA adhesive for woodworking assemblies using MDF, particle board, soft timbers and similar materials. Applications include panel door manufacture and bonding laminates to MDF etc.

It is also used for bonding a wide range of porous materials including paper, board, fabric, cork, leather, carpet etc, and is ideal for many craft applications and for Art & School supplies.

SURFACE PREPARATION

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

TYPICAL PROPERTIES

<i>Appearance</i>	<i>White liquid</i>
<i>Dry Film</i>	<i>Tough, flexible transparent film</i>
<i>Base</i>	<i>Synthetic Emulsion</i>
<i>Solids</i>	<i>40%</i>
<i>Viscosity</i>	<i>Medium Cream</i>
<i>Clean Up</i>	<i>Warm soapy water</i>
<i>Shelf Life</i>	<i>Up to 12 months in sealed plastic containers at 20°C</i>
<i>Packaging</i>	<i>500ml, 5lt, 20lt, 200lt</i>

THIS PRODUCT IS LOW IN TOXICITY

APPLICATION

Crodafix 558 may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive squeeze out immediately after assembly with a dry or slightly damp cloth.

Assemblies should be clamped for 50 to 70 minutes and are best left overnight before moving or transported. Maximum bond strength is achieved within 48 hours.

Crodafix 558 should be used as supplied.

SAFETY DIRECTIONS

Storage

For optimum shelf life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

Disposal

Please dispose of empty containers and residue in accordance with your local waste management regulations.

First Aid

In use, please ensure that Occupational Health and safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see doctor.

Skin: Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Material safety Data Sheet available upon request.

All statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Users assume all risks and liabilities resulting from the use of this product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

CRODAFIX ADHESIVES - (P.O. Box 4428, Dandenong Sth, Victoria, 3164).
43 Nicholas Drive Dandenong Sth, Victoria, 3175
Telephone: 1300 394 239 Fax: 1300 239 279

Issued August
1999